

## **Infinity Effects Spray Stone High-Traffic Commercial Grade Vinyl Countertop Spray-On (System 1)**

**Type:** Water-Based System

**Warranty:** ❌ No – This system is classified as a DIY kit and carries no warranty when installed by an Infinity Certified Installer or otherwise for this application.

**Purpose:** Designed for residential, DIY countertops requiring drecoating, hygiene, stain resistance, and modern design. Suitable for vinyl countertops, laminate counters, and other smooth, non-porous horizontal surfaces.

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### **Materials You'll Need**

- 3M Performance Spray Gun or 3M AccuSpray (1.4mm, 1.8mm, 2.0mm nozzles)
  - Suitable compressor (18 CFM+)
  - Brush or vacuum cleaner
  - Fine-grit sandpaper (220–400 grit recommended)
  - Clean cloths or tack cloth
  - Appropriate mixing tools
  - Painter's tape
  - Plastic sheeting or drop cloths
  - Recommended HVLP spray unit or spray gun
  - Fusion Pre-Primer / Degreaser V2 (optional but recommended)
  - Spectra-Prime Blocking Primer (optional but recommended)
  - Infinity Spray Stone V2
  
  - ArmourGuard Pigmentable V2
  - ArmourGuard Clear V2
  - Paint roller or brush (depending on coating)
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### **Health & Safety**

- Work in a well-ventilated environment.
  - Wear gloves, dust mask, eye protection, and long sleeves.
  - Keep solvents (acetone/alcohol) away from open flames.
  - If material contacts eyes or skin, rinse thoroughly and seek medical attention if irritation persists.
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### **Step-by-Step Application Guide**

#### **Step 1. Clear & Prepare the Countertop**



Remove all appliances, décor, clutter, and debris from the vinyl countertop. Ensure the surface is clean, accessible, and unobstructed.

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### **Step 2. Clean the Countertop**

Remove crumbs, dust, and loose debris with a brush or vacuum. Wash with a vinyl-safe cleaner and water. Rinse thoroughly and dry.

**Purpose:** Removes visible dirt before deeper preparation.

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### **Step 3. Remove Residue & Grease**

Wipe the entire countertop with denatured alcohol or acetone. Removes oils, residues, and invisible contaminants. Allow to dry completely.

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### **Step 4. Sand the Surface**

Lightly sand using 220–400 grit sandpaper to create a mechanical key. Do not oversand or damage the vinyl. Vacuum and wipe dust with a tack cloth.

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### **Step 5. Clean Sanding Residue**

Ensure all dust is removed via vacuum or damp cloth. Surface must be dry and contaminant-free before priming.

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### **Step 6. Protect Surrounding Areas**

Mask off:

- Walls
- Splashbacks
- Appliances
- Cabinets and drawers
- Nearby flooring

Use painter's tape and sheeting to prevent overspray.

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### Step 7. Apply Fusion Pre-Primer / Degreaser V2 (Optional)

Lightly mist the surface and wipe gently with a clean cloth.  
Allow to dry completely.

**Purpose:** Creates a superior bonding surface on smooth, dense substrates.

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### Step 8. Apply Spectra-Prime Blocking Primer (Optional)

#### ===== SPECTRA-PRIME SPRAY SETTINGS =====

- Pressure: 2 Bar
  - Nozzle Size: 1.4mm–2.0mm
  - Additives: Up to 10% DI Water (if required)
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Mix according to manufacturer guidelines.  
Test spray and apply in smooth, even passes.

#### **Benefits:**

- Neutralizes dark or patterned vinyl
- Provides build and colour uniformity
- Improves adhesion and system thickness

Allow to dry fully before priming.

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### Step 9. Apply ArmourGuard Pigmentable V2

#### ===== ARMOURGUARD PIGMENTABLE V2 SPRAY SETTINGS =====

- Pressure: 2 Bar
  - Nozzle Size: 1.4mm
  - Additives: Up to 10% DI Water (if required)
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Choose Gloss, Satin, or Matte.

Allow to cure completely.

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### **Step 10. Apply Additional Coats of ArmourGuard Pigmentable V2 (Optional)**

Add a second coat if needed for build, uniformity, or durability.  
Ensure each coat fully cures before reapplying.

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### **Step 11. Mix Infinity Spray Stone V2**

Follow the manufacturer's instructions to mix the Infinity Effects Spray Stone properly with correct ratio of Deionized Water

#### **Features:**

- 1000+ colour options
  - Trowelable & glitter versions
  - Customizable textures and effects
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### **Step 12. Apply Infinity Spray Stone V2**

#### ===== SPRAY Stone SPRAY SETTINGS =====

- Pressure: 3 Bar
  - Nozzle Size: 4mm-8mm (depending on texture)
  - Additives: Up to 5–10% DI Water if needed
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Spray in even, overlapping passes.  
Maintain consistent gun movement.  
Avoid pausing on one spot.  
Allow to cure before handling.

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### **Step 13. Optional Smoothing Sand**

Light sanding with 220–400 grit can refine the texture.  
Do not sand through the coating.  
Remove all dust before topcoating.

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### **Step 14. Apply ArmourGuard Clear V2 (Optional)**

#### ===== ARMOURGUARD CLEAR SPRAY SETTINGS =====



- Pressure: 2 Bar
  - Nozzle Size: 1.4mm–2.0mm
  - Additives: Up to 10% DI Water (if required)
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Choose Gloss, Satin, or Matte.

**Benefits:**

- Additional UV stability
  - Antimicrobial protection
  - Improved wear resistance
  - Controls final sheen
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**Step 10. Apply Additional Coats of ArmourGuard Clear V2 (Optional)**

Add a second coat if needed for build, uniformity, or durability.  
Ensure each coat fully cures before reapplying.

resistance and depth.  
Allow full curing between coats.

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**Step 17. Final Curing & Inspection**

Allow full curing before placing objects on the countertop.  
Inspect for uniformity, texture, and sheen.  
Touch up if needed.

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**Important Tips**

- Ensure the countertop is completely dry before coating.
  - Always wear PPE during sanding and spraying.
  - Perform a small adhesion test on unknown vinyl surfaces.
  - Follow curing schedules closely for best results.
  - Warranty applies only when installed by an Infinity Certified Installer.
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**DISCLAIMER**

Customers must read and follow all instructions to ensure the best outcome. Information is based on testing and experience but cannot account for all variables. Infinity Effects is not liable for misuse, deviation from guidelines, or conditions beyond our control. Always test product suitability before full application. Shade variations may occur between production batches. If unsure about compatibility, perform a discreet test patch before coating the entire countertop.

### INFINITY SPRAY STONE COUNTERTOP SYSTEM'S (SPRAYED)

